## SCUBAPRO MK 18 First Stage

**Trouble Shooting Guide** 

Symptom	Correction		Tools Needed	
Audible leak from ports or plugs	Tighten hoses, ports and plugs	Replace damaged o'rings Seat all o'rings properly	Adjustab	le wrench
High IP (3000 psi supply)	Adjust IP down (c	counterclockwise)	6 mm hex wrench	Pneumatic adjusting tool
\$ 5 5 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0		100 200 200 200 200 200 200 200 200 200		
Low IP (3000 psi supply)	Adjust IP up	(clockwise)	6 mm hex wrench	Pneumatic adjusting tool
\$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$		125-145 psi 8.5 - 10 bar		

## SCUBAPRO MK 18 First Stage

**Trouble Shooting Guide** 

Trouble chooting datas						
Symptom	Corre	Tools Needed				
Audible leak from end cap	Inspect diaphragm and retaining washer. Replace if needed.	Tighten end cap while holding unit with field handle				
Initial IP creep on gauge	New seat: Cycle regulator 20 – 25 times		Pneumatic adjustment tool			
125-145 ps 8:5 - 10thar 8:5 - 10thar 9:00 9:00 9:00 9:00 9:00 9:00 9:00 9:0	S S C C U B B A A A A	THE DUTO				
Continuous IP creep on gauge	Replace seat or o'rings	Replace body	Various			
3 5 5 C C C U U U U U B B B A A A A A A A A A A A A			6 mm			